# **ADVL**

# **ADVS**

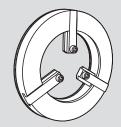
# **Boring fixture**

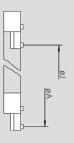
## ■ To bore jaws on the chuck

#### **Boring fixture ADVL**

- For low grip forces up to 3000 daN.
- To bore soft or quenched jaws on manual chucks.
- Adjustment of the clamping diameter by turning the scroll or reversing the inserts.
- The fixture can cover a large range.

# **Light duty version**



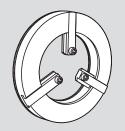


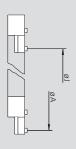
Туре	ld. No.	External-Ø	Internal-Ø	Clamping range		Grip force	Weight
		mm	mm	Α	J	max (daN)	kg / piece
<b>ADVL 150</b>	081903	153	110	from 150 to 215	from 50 to 115	1500	1.5
ADVL 180	081904	176	110	from 170 to 260	from 35 to 125	3000	3.3
<b>ADVL 220</b>	081905	215	135	from 215 to 285	from 70 to 140	3000	5.2
ADVL 250	081906	244	162	from 240 to 315	from 100 to 175	3000	5.6
<b>ADVL 290</b>	081907	290	208	from 290 to 360	from 145 to 215	3000	6.8

## **Boring fixture ADVS**

- For higher grip forces up to 7500 daN.
- To bore soft or quenched jaws on manual or power chucks.
- To grind hard jaws on manual or power chucks.
- Mainly used on power chucks.
- Adjustment of the clamping dia. by turning the scroll or reversing the inserts.
- The fixture can cover a large range.

## **Medium duty version**





Туре	ld. No.	External-Ø	Internal-Ø	Clamping range		Grip force	Weight
		mm	mm	Α	J	max (daN)	kg / piece
ADVS 230	081910	225	135	from 229 to 305	from 81 to 157	4500	7.0
ADVS 290	081909	288	184	from 292 to 368	from 128 to 204	6000	11.5
ADVS 370	081911	370	250	from 388 to 464	from 208 to 284	7500	21.0