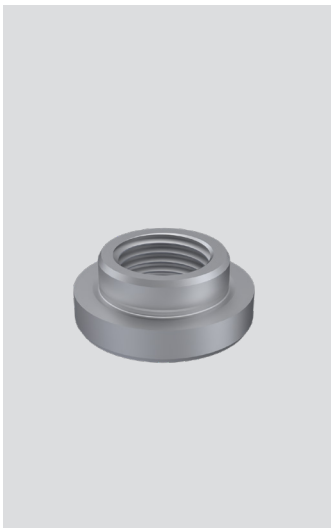
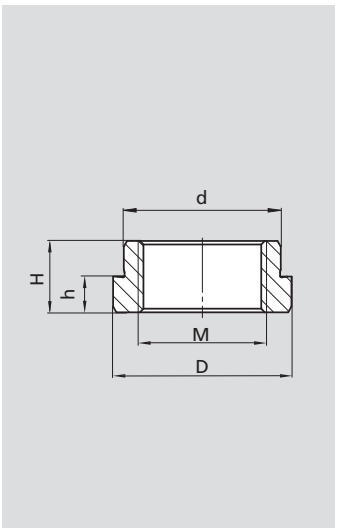
Adaption ring Ø 25(g6) for positioning WPS-PPD 12,16 and 24 on module grid plate - reduction to [Ø] fitting diameter

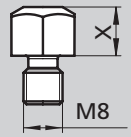


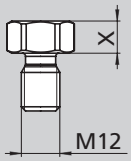


Adaption ring Ø		Dimensions			Id.No.
D (g6)	d (g6)	M	H	h	
Ø 25	Ø 16	M14x1,5	10	5	460177
Ø 25	Ø 18	M14x1,5	10	5	460135
Ø 25	Ø 20	M18x1,5	10	5	460136
Ø 25	Ø 22	M18x1,5	10	5	460137
Ø 25	Ø 24	M18x1,5	10	5	460138
Ø 25	Ø 25	M18x1,5	10⁰	0,8	460139
Ø 40	Ø 25	M18 x 1,5	12	6	467680
Ø 40	Ø 30	M24 x 1,5	12	6	467681
Ø 40	Ø 34	M28 x 1,5	12	6	467682
Ø 40	Ø 36	M28 x 1,5	12	6	467683
Ø 40	Ø 40	M28 x 1,5	12	0,8	467684

Stop pins, Pendulum insert and UGE-10 grip insert for WPS-PPD

Stop pin



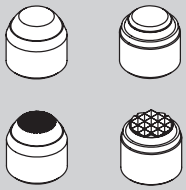


Type for WPS-PPD 14 / 16	Id. No.
Stop pin ALB / X=5 mm	017603
Stop pin ALB / X=10 mm	016514
Stop pin ALB / X=15 mm	016515
Stop pin ALB / X=20 mm	016516
Stop pin ALB / X=25 mm*	081191

Type for WPS-PPD 24	Id. No.
Stop pin ALB / X=10 mm	210058
Stop pin ALB / X=15 mm	210060
Stop pin ALB / X=20 mm	210061
Stop pin ALB / X=25 mm	210062
Stop pin ALB / X=30 mm	210063

*only suitable for WPS-PPD 16P/16 FP!

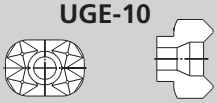
Pendulum insert



Type for WPS-PPD 14 / 16	Id. No.
Pendulum insert smooth	208937
Pendulum insert Pom-Insert	208938
Pendulum insert gripper	208939
Pendulum insert HM-Gripper	208940

Type for WPS-PPD 24	Id. No.
Pendulum insert smooth	212414
Pendulum insert Pom-Insert	212421
Pendulum insert gripper	211167
Pendulum insert HM-Gripper	210731

UGE-10



Type for WPS-PPD F	Id. No.
Fixed UGE-10 grip insert	081845F

*Pendulum insert not included

Clamping pin

Type A

Clamping pin with thread **M12 / M16 / M24**

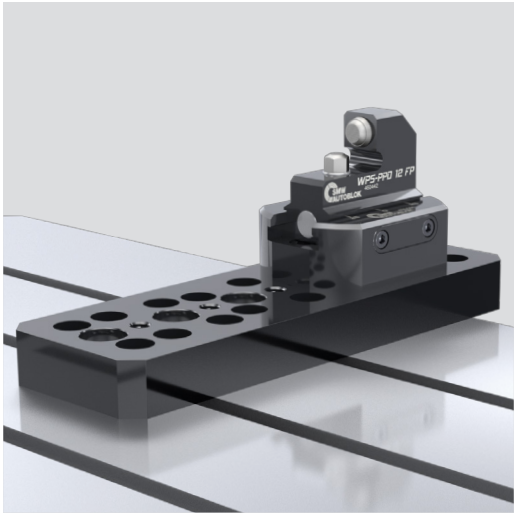
Type	Thread	Type A Id. No.
Clamping pin WPS	M12	46162355
Clamping pin WPS	M16	46162455
Clamping pin for WPS-PPD 24	M24	467625

Clamping bar for WPS-PPD

■ Ideal for OP 10: Preparation of the workpiece for WPS
■ Flexible system

WPS-PPD

Workpiece preparation device



Application/customer benefits

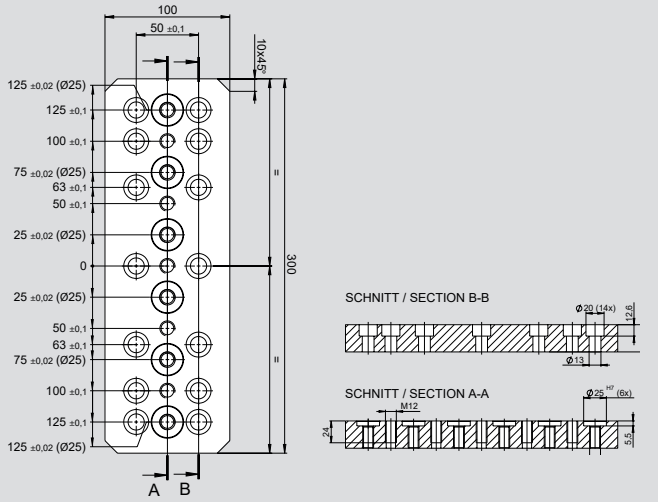
- Easy and flexible use of WPS-PPD direct clamping devices
- Fine adjustment on T-slot tables
- Mounting of WPS-PPD on grid plates between two row of holes possible
- Protected against corrosion
- Very strong version
- Undrilled version for customized finish machining

Standard equipment

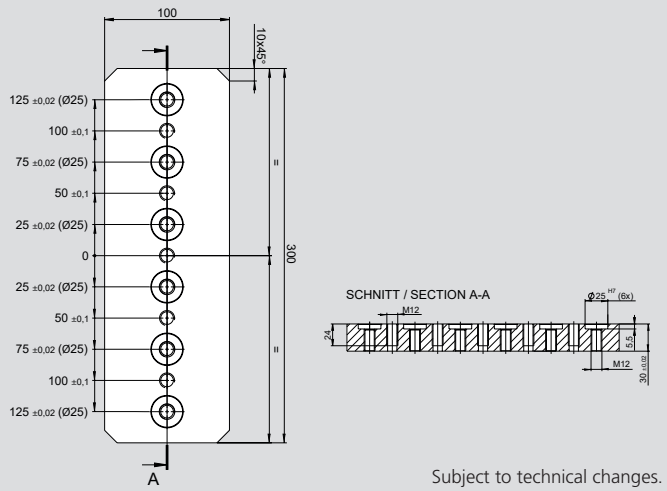
Clamping bar WPS-PPD

Options:

Clamping bar WPS-PPD 300 (460447)
(drilled)

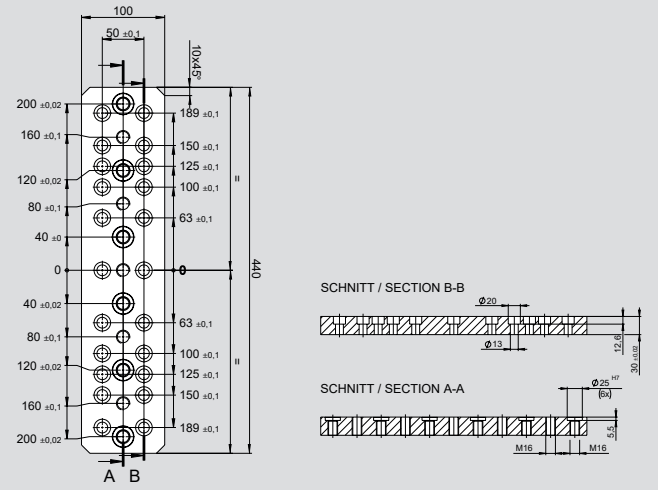


Clamping bar WPS-PPD 300 (460448)
(undrilled)

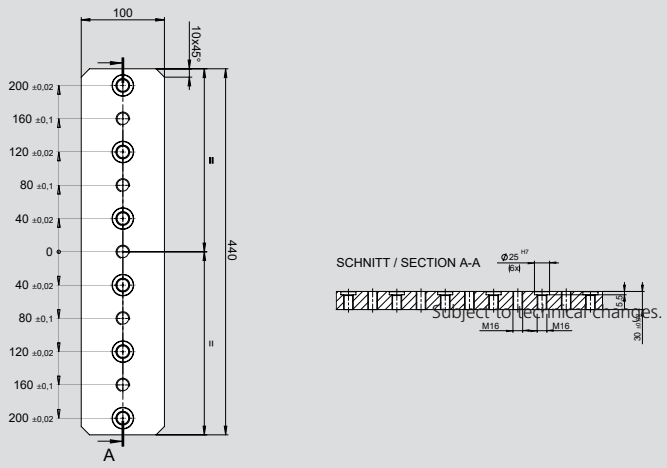


Subject to technical changes.

Clamping bar WPS-PPD 300 (467174)
(drilled)



Clamping bar WPS-PPD 300 (467173)
(undrilled)



Subject to technical changes.

Order review

SMW-AUTOBLOK	WPS-PPD clamping bar (drilled)		WPS-PPD clamping bar (undrilled)	
Type	300	440	300	440
Id. No.	460447	467174	460448	467173

WPS-PPD

Workpiece preparation device

Application example

■ WPS-PPD width WPS max