

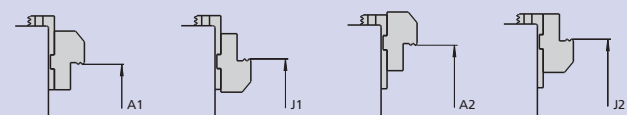
## Harte Greifspannbacken für Röhre Futter mit Backenschnellwechsel

- Kreuzversatz
- Für Innen- und Außenspannung

| Typ      | Id.-Nr. | B  | H  | T  | G  | N  | S  | b  | L   | kg / Satz | Röhre         | Spannbereich Ø*      |                      | Spannbereich Ø*      |                      |
|----------|---------|----|----|----|----|----|----|----|-----|-----------|---------------|----------------------|----------------------|----------------------|----------------------|
|          |         |    |    |    |    |    |    |    |     |           |               | Außen-A <sub>1</sub> | Innen-J <sub>1</sub> | Außen-A <sub>2</sub> | Innen-J <sub>2</sub> |
| GGK 1751 | 012464  | 25 | 40 | 16 | M5 | 8  | 18 | 32 | 64  | 0.91      | Duro-NC 160   | 28-70                | -                    | -                    | -                    |
| GGK 1752 | 012465  |    |    |    |    |    |    |    | 68  | 0.92      | Duro-NCE 160  | -                    | 138-180              | 50-100               | -                    |
| GGK 1753 | 012466  |    |    |    |    |    |    |    | 60  | 0.88      | Duro 160      | -                    | 110-150              | 85-135               | -                    |
| GGK 1754 | 012467  |    |    |    |    |    |    |    | 56  | 0.80      |               | -                    | 85-120               | 110-160              | -                    |
| GGK 1751 | 012464  | 25 | 40 | 16 | M5 | 8  | 18 | 32 | 64  | 0.91      | Duro-NC 175   | 36-78                | -                    | -                    | -                    |
| GGK 1752 | 012465  |    |    |    |    |    |    |    | 68  | 0.92      | Duro-NCES 175 | -                    | 146-188              | 58-108               | -                    |
| GGK 1753 | 012466  |    |    |    |    |    |    |    | 60  | 0.88      |               | -                    | 118-158              | 93-143               | -                    |
| GGK 1754 | 012467  |    |    |    |    |    |    |    | 56  | 0.80      |               | -                    | 93-128               | 118-168              | -                    |
| GGK 2001 | 012469  | 28 | 45 | 20 | M5 | 10 | 20 | 40 | 88  | 1.52      | Duro-NC 200   | -                    | -                    | 28-75                | -                    |
| GGK 2002 | 012470  |    |    |    |    |    |    |    | 66  | 1.28      | Duro-NCE 200  | 55-130               | 125-195              | 100-180              | 170-240              |
| GGK 2003 | 012471  |    |    |    |    |    |    |    | 66  | 1.19      | Duro 200      | -                    | 90-160               | 140-210              | -                    |
| GGK 2004 | 012472  |    | 40 | 15 |    |    |    |    | 87  | 1.39      | Duro-NCES 200 | -                    | 55-100               | -                    | -                    |
| GGK 2501 | 012473  | 40 | 50 | 22 | M6 | 12 | 20 | 40 | 94  | 2.38      | Duro-NC 250   | 38-95                | 195-280              | 80-160               | 270-300              |
| GGK 2502 | 012474  |    |    |    |    |    |    |    | 72  | 2.08      | Duro-NCE 250  | -                    | 125-205              | 145-225              | -                    |
| GGK 2503 | 012475  |    |    |    |    |    |    |    | 78  | 2.19      | Duro 250      | -                    | 110-180              | 180-260              | -                    |
| GGK 2504 | 012476  |    |    |    |    |    |    |    | 110 | 2.88      | Duro-NCES 250 | -                    | -                    | -                    | 80-170               |
| GGK 2501 | 012473  | 40 | 50 | 22 | M6 | 12 | 20 | 40 | 94  | 2.38      | Duro-NCE 315  | 66-139               | 223-324              | 108-204              | 298-344              |
| GGK 2502 | 012474  |    |    |    |    |    |    |    | 72  | 2.08      | Duro-NCES 315 | -                    | 153-249              | 173-269              | -                    |
| GGK 2503 | 012475  |    |    |    |    |    |    |    | 78  | 2.19      |               | -                    | 138-224              | 208-304              | -                    |
| GGK 2504 | 012476  |    |    |    |    |    |    |    | 110 | 2.88      |               | -                    | -                    | -                    | 108-214              |
| GGK 4001 | 012478  | 50 | 55 | 25 | M8 | 12 | 26 | 54 | 104 | 4.01      | Duro-NC 315   | 50-150               | 220-330              | 120-220              | -                    |
| GGK 4002 | 012479  |    |    |    |    |    |    |    | 91  | 3.58      | Duro 315      | -                    | 110-220              | 220-320              | -                    |
| GGK 4003 | 012480  |    |    |    |    |    |    |    | 147 | 5.50      |               | -                    | 85-200               | -                    | -                    |
| GGK 4001 | 012478  | 50 | 55 | 25 | M8 | 12 | 26 | 54 | 104 | 4.01      | Duro-NCE 400  | 128-206              | 298-386              | 198-276              | -                    |
| GGK 4002 | 012479  |    |    |    |    |    |    |    | 91  | 3.58      |               | -                    | 188-276              | 298-376              | -                    |
| GGK 4003 | 012480  |    |    |    |    |    |    |    | 147 | 5.50      |               | -                    | 163-256              | -                    | -                    |
| GGK 5001 | 012481  | 60 | 74 | 35 | M8 | 18 | 30 | 60 | 125 | 7.58      | Duro-NC 400   | 65-175               | 260-380              | 165-285              | 380-430              |
| GGK 5002 | 012482  |    |    |    |    |    |    |    | 108 | 6.67      | Duro 400      | -                    | 140-260              | 285-400              | -                    |
| GGK 5003 | 012483  | 50 | 56 | 25 | M8 | 18 | 30 | 60 | 136 | 4.96      |               | -                    | 105-200              | -                    | -                    |
| GGK 5001 | 012481  | 60 | 74 | 35 | M8 | 18 | 30 | 60 | 125 | 7.58      | Duro-NCE 500  | 101-289              | -                    | -                    | 436-604              |
| GGK 5002 | 012482  |    |    |    |    |    |    |    | 108 | 6.67      |               | -                    | 296-494              | 221-404              | -                    |
| GGK 5003 | 012483  | 50 | 56 | 25 | M8 | 18 | 30 | 60 | 136 | 4.96      |               | -                    | 176-374              | 346-534              | -                    |
| GGK 5001 | 012481  | 60 | 74 | 35 | M8 | 18 | 30 | 60 | 125 | 7.58      | Duro-NC 500   | 65-235               | 260-440              | 185-350              | 400-550              |
| GGK 5002 | 012482  |    |    |    |    |    |    |    | 108 | 6.67      | Duro 500      | -                    | 140-320              | 310-480              | -                    |

\* Spannbereiche vorbehaltlich ohne Gewähr

### Spannbereiche

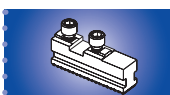


Grundbackenstellung "P"

Grundbackenstellung "O"



SMW-AUTOBLOK  
188



SMW-AUTOBLOK  
112, 156



SMW-AUTOBLOK  
191