



SR | 2024

A design & manufacturing service for customers with bespoke requirements



MANUAL STEADIES

www.smwautoblok.com

SMW Autoblok Telbrook have been providing workholding solutions with the design & manufacture of manual steady rests since 1990.

Based in the U.K. as part of the SMW Autoblok group, the company have provided a global platform to successfully supply bespoke solutions into markets across Europe, USA, China, South America and Asia.

SMW Autoblok Telbrook have a reputation for innovation, quality and the understanding of individual customer requirements to keep your business at the forefront of technology.

Our customer focus from concept through design to manufacture and installation ensures our team supports you all the way.



Manual Steadies

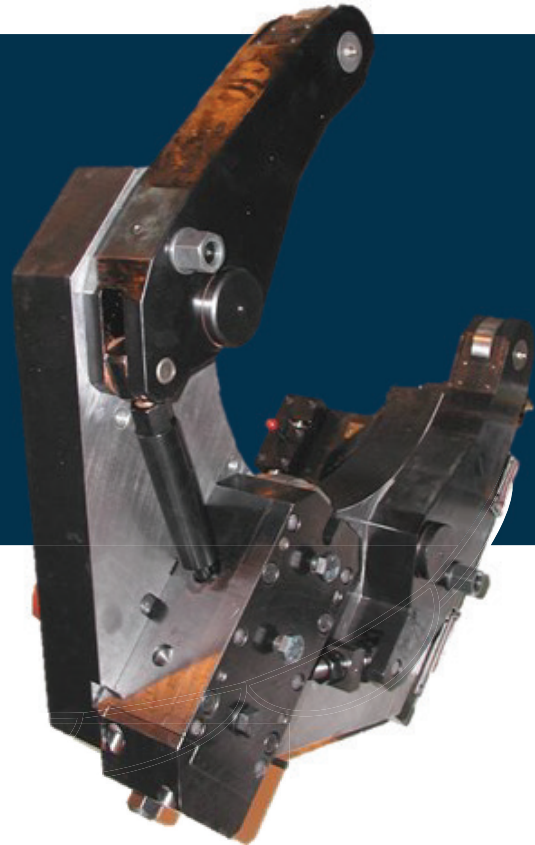
SMW AUTOBLOK Telbrook have extensive knowledge & experience in the design and manufacture of manual steadies. Our bespoke steadies suit a wide range of machines for the engineering industry, for both the OEM machine tool suppliers and end users. Manufactured in the UK and supplied worldwide, our manual steadies are designed from their proven standard engineered platform but are tailored to meet the bespoke requirements of our customers such as the machine parameters and your required operating sizes. There are two types of mounting: - Directly mounted to the machine bed – clamped and re-positioned manually. - Mounted to an existing steady base which is already fitted to the machine bed. With an extensive back catalogue of applications and machine drawings for a wide range of machine tool, designing a manual steady to suit customer requirements is a straightforward process.

Manual steadies

Rigid construction for heavy duty applications. With three arms approximately 120 degrees, manually adjusted by leadscrew.

Centre arm with single or two positions, dependent on size range. 2 x clamp plates to secure to the machine bed.

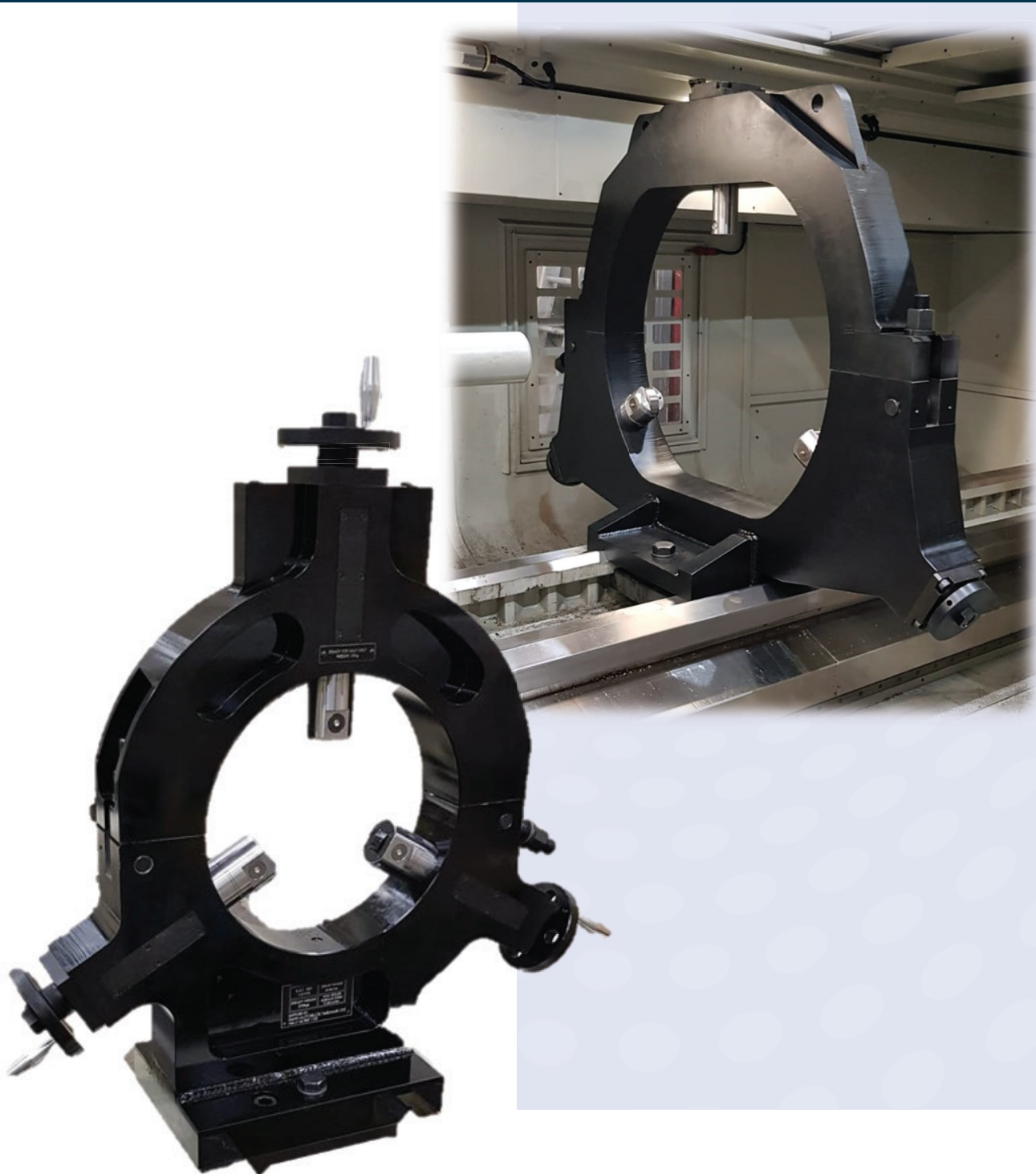
Shot Pin for towing along the bed and a gib strip to ensure a true fit to the machine bed.



Steady Range 210 - 400mm

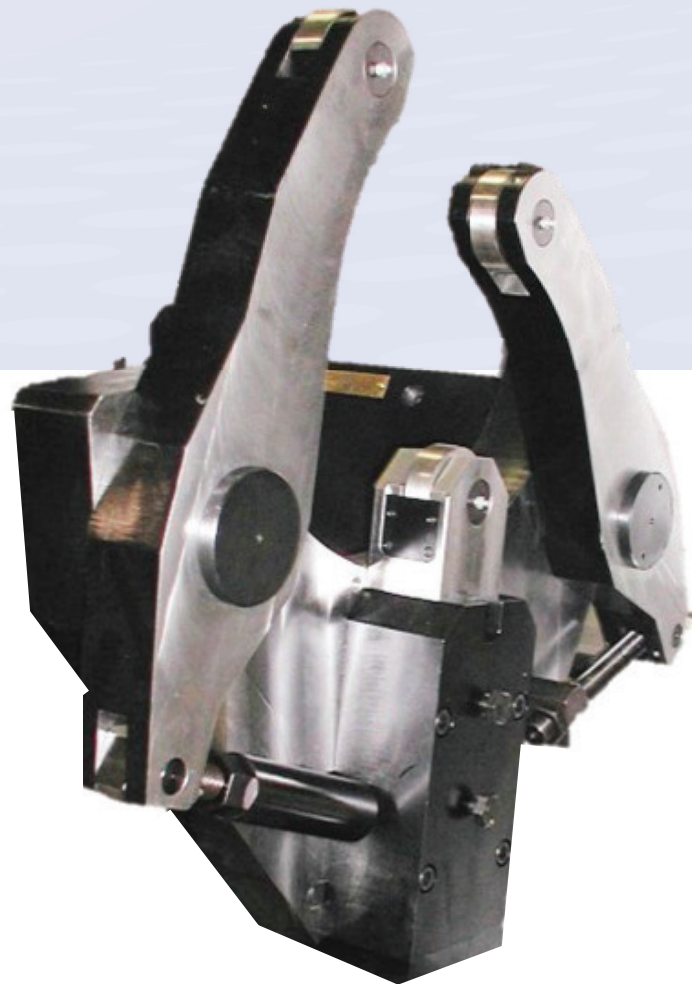
Special Steady Rests

Gate type large manual steadies



Manual steadies

Designed to be interchangeable with any existing hydraulic steady with three arms approximately 120 degrees, manually adjusted by leadscrew. Steady rollers fitted with swarf guards; centre arm adjusted by leadscrew. Centre arm can have single or two positions, dependant on the size range. Arms can be fitted either side of the steady.



Manual steadies

Designed, manufactured and installed to
machined bed for oil & gas industry.

Range 240mm - 510m



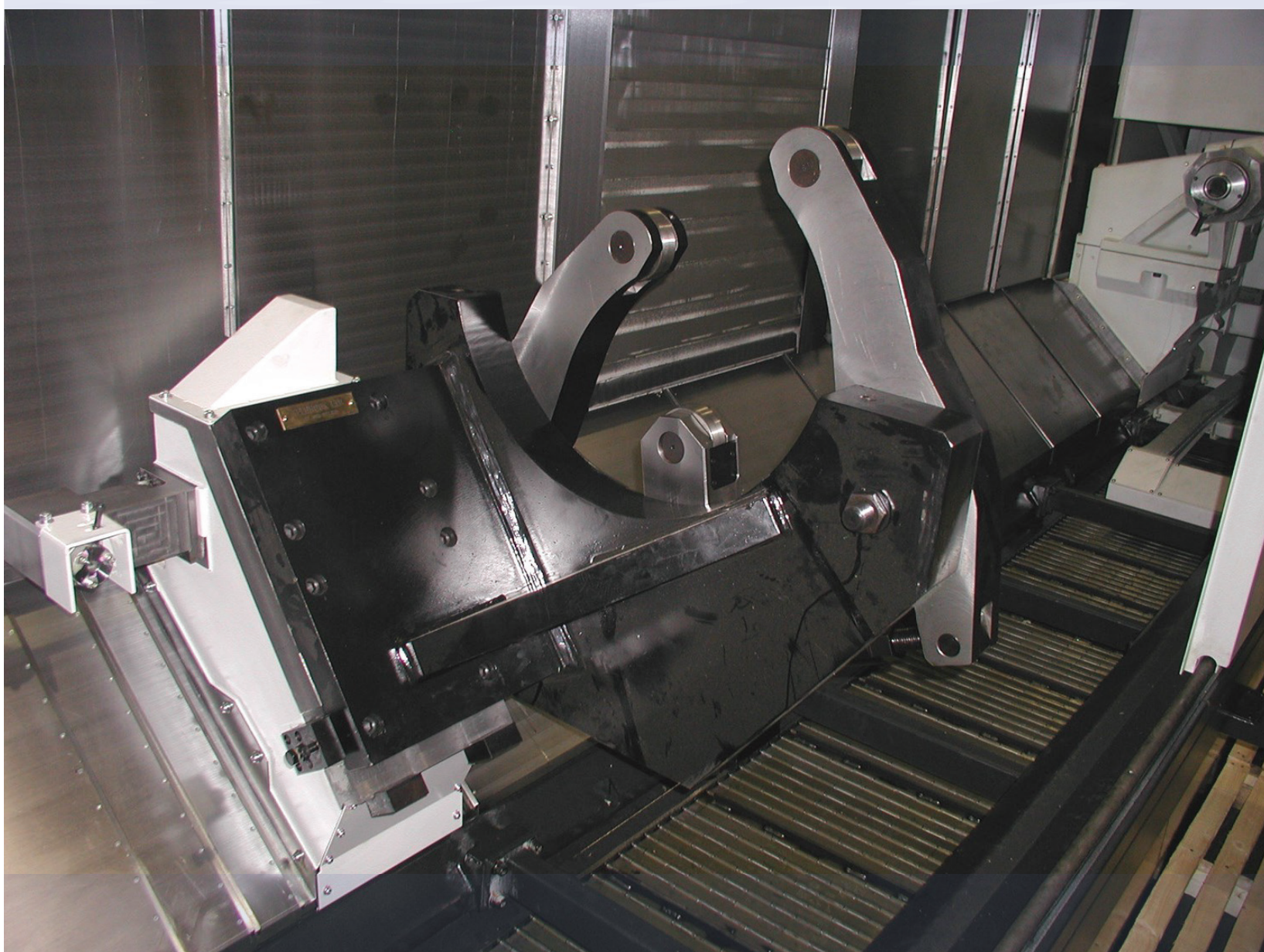
Manual steadies

Manual steady range 400 -700mm



Manual steadies

Manual steady range 450 -700mm



Manual steadies

Range 160mm - 520mm



Range 160 - 400mm

Multiple Applications

Manual steadies incorporated with an SMW auto steady rest



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