0 **Soft top jaws**
Steel | Aluminium
Inch serration
1/16" x 90° or 3/32" x 90°

Page 7

1 **Hard top jaws**
Inch serration
1/16" x 90° or 3/32" x 90°

Page 27

2 **Soft top jaws**
Steel | Aluminium
Metric serration
1.5 x 60° or 3 x 60°

Page 37

3 **Hard top jaws**
Metric serration
1.5 x 60° or 3 x 60°

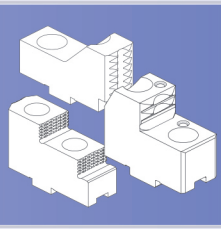
Page 53

4 **T-Nuts**
Grippers

Page 63

5 **Soft top jaws**
Tongue & groove

Page 81

6 **Hard top jaws**
Tongue & groove

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7 **Quick jaw change**
For manual and power chucks
straight modular serration System SMW

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8 **Quick jaw change**
For manual and power chucks
helix modular serration System Forkardt

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9 **Special jaws | Boring rings**
Cleaning plate | Gripping force tester
Repair service | Calculations

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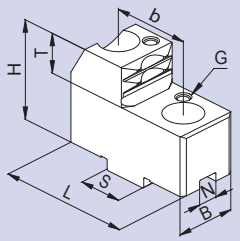
GGK



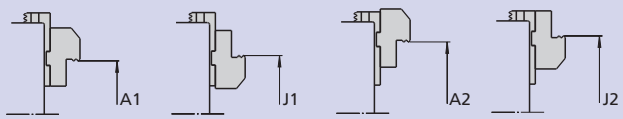
Hard roughing jaws for Kitagawa chucks with quick jaw change

- Tongue & groove
- For internal and external clamping

Type	Id. No.	B	H	T	G	N	S	b	L	kg/ Set	Kitagawa	Clamping ranges Ø* External-A_1	Clamping ranges Ø* Internal-J_1	Clamping ranges Ø* External-A_2	Clamping ranges Ø* Internal-J_2
GGK 1751	**012464**	25	40	16	M5	8	18	32	64	0.91	QJ 306	25-62	133-171	33-80	155-190
GGK 1753	**012466**								60	0.88		32-61	134-172	42-79	153-181
GGK 1754	**012467**								56	0.80		52-89	107-145	70-107	125-163
GGK 2001	**012469**	28	45	20	M5	10	20	40	88	1.52	QJ 308	30-69	-	45-106	-
GGK 2002	**012470**								66	1.28	QJ 8"	67-132	131-197	105-170	169-235
GGK 2003	**012471**								66	1.19		104-169	95-160	141-207	134-199
GGK 2004	**012472**		40	15					87	1.39		-	68-110	-	74-148
GGK 2501	**012473**	40	50	22	M6	12	20	40	94	2.38	QJ 310	45-85	197-274	61-148	254-342
GGK 2502	**012474**								72	2.08	QJ 10"	78-154	132-208	141-218	195-272
GGK 2503	**012475**								78	2.19		107-184	109-175	159-247	152-238
GGK 2504	**012476**								110	2.88		-	-	-	80-156
GGK 2501	**012473**	40	50	22	M6	12	20	40	94	2.38	QJ 312	34-100	210-300	-	300-370
GGK 2502	**012474**								72	2.08	QJ 12"	90-175	-	170-262	-
GGK 2503	**012475**								78	2.19		-	110-210	206-292	-
GGK 2505	**012477**		43	15					98	2.49		-	82-150	-	-
GGK 4001	**012478**	50	55	25	M8	12	26	54	104	4.01	QJ 15	78-188	258-378	143-263	333-453
GGK 4002	**012479**								91	3.58		-	140-263	258-378	-
GGK 4003	**012480**								147	5.50		-	118-243	-	-
GGK 5001	**012481**	60	74	35	M8	18	30	60	125	7.58	QJ 21	100-210	280-420	210-350	415-560
GGK 5002	**012482**								108	6.67		-	155-295	330-470	-
GGK 5003	**012483**	50	56	25	M8	18	30	60	136	4.96		-	100-240	-	-
GGK 5001	**012481**	60	74	35	M8	18	30	60	125	7.58	QJ 24	80-240	265-450	240-440	460-650
GGK 5002	**012482**								108	6.67		-	140-320	380-560	-

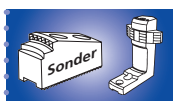
* Clamping ranges subjected to technical changes

Clamping ranges



Base jaw position "P" **Base jaw position "O"**

6



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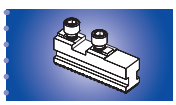

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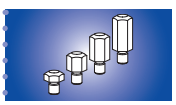

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0 **Soft top jaws**
Steel | Aluminium
Inch serration
1/16” x 90° or 3/32” x 90°

Page 7

1 **Hard top jaws**
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Page 109

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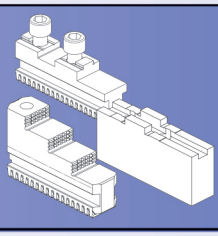
For manual and power chucks
helix modular serration System Forkardt

Page 149

9 **Special jaws | Boring rings**
Cleaning plate | Gripping force tester
Repair service | Calculations

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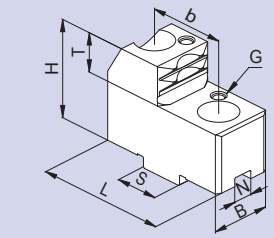
GGK



Hard roughing jaws for Kitagawa chucks with quick jaw change

- Tongue & groove
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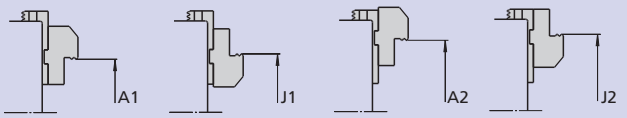
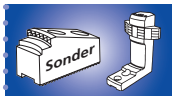
Type	Id. No.	B	H	T	G	N	S	b	L	kg/ Set	Kitagawa	Clamping ranges Ø* External-A_1	Clamping ranges Ø* Internal-J_1	Clamping ranges Ø* External-A_2	Clamping ranges Ø* Internal-J_2
GGK 2001	**012469**	28	45	20	M5	10	20	40	88	1.52	QJ 8″	30-62	-	61-110	-
GGK 2002	**012470**								66	1.28	(QJ 210-43)	68-117	134-183	116-165	182-230
GGK 2003	**012471**								66	1.19		105-154	-	153-280	-
GGK 2004	**012472**		40	15					87	1.39		-	60-89	-	88-135
GGK 2501	**012473**	40	50	22	M6	12	20	40	94	2.38	QJ 10″	40-78	197-270	82-154	-
GGK 2502	**012474**								72	2.08	(QJ 254-65)	76-148	127-200	152-224	-
GGK 2503	**012475**								78	2.19		98-170	-	174-246	-
GGK 2504	**012476**								110	2.88		-	67-135	-	142-215
GGK 2501	**012473**	40	50	22	M6	12	20	40	94	2.38	QJ 12″	40-96	-	101-174	-
GGK 2502	**012474**								72	2.08	(QJ 315-78)	82-166	138-236	170-244	238-316
GGK 2503	**012475**								78	2.19		104-188	-	192-266	208-286
GGK 2505	**012477**		43	15					98	2.49		-	80-175	-	-

* Clamping ranges subjected to technical changes

Clamping ranges



Base jaw position "P" **Base jaw position "O"**



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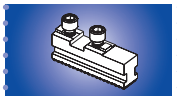

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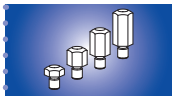

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